

Mil-Tec Dedicated Finishing Cutter



Aluminum / 12RA Finish

Mil-Tec Dedicated Finish Cutter



304 Stainless Steel / 14 RA Finish



These were milled with the DFC-3-2 using standard NP inserts. #72520UC for aluminum and #72553TA for the stainless steel.

304 SS @ 900 SFPM and .006" CPT. Axial DOC .005" NP Wiper. With Coolant

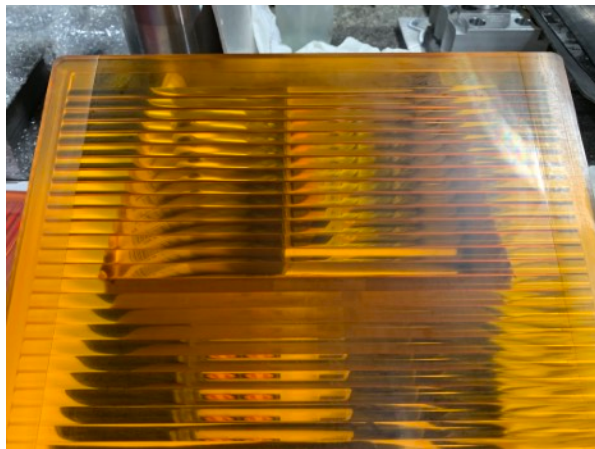


17 RA Finish

This finish cut was done with a standard 3" Freedom cutter with a single NP wiper for steel and stainless.



Mil-Tec Freedom Cutter Wiper Insert: S-SS-032-W-2-0-UC #41006



Acrylic plastic cut with FCLP Freedom cutter with a single PCD tipped insert.

