

HV10 Insert Installation



1 Install both screws and tighten until the first resistance is felt, then back off 1/4 turn.



2 Holding the insert in place tighten the bottom screw to 25 to 28 Inch LBS.

CUTTER	INCH POUNDS
HV10	25 to 28

3 Finally, tighten the top screw to 25 to 28 Inch LBS.

