

# Product Information

## *HV5HD Wipers*

### HV5HD High Velocity Wiper Inserts Aluminum and Steel Applications



#### Aluminum and Non-Ferrous Applications

Description	20UC EDP# \$13.50 ea
HV5HD-016S-20UC-W	40061UC
HV5HD-032S-20UC-W	40071UC
HV5HD-062S-20UC-W	40081UC
HV5HD-125S-20UC-W	40091UC

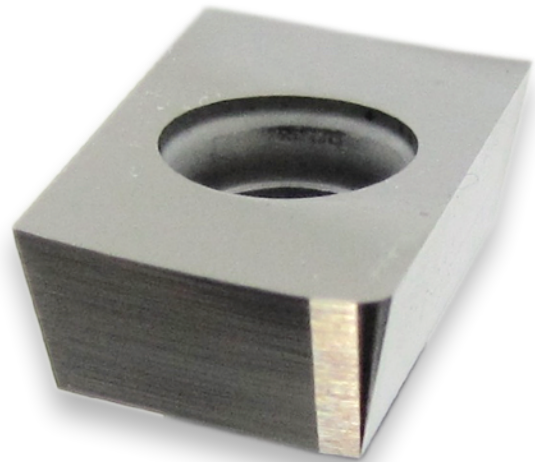
**Grade 20UC:** The 20UC grade is uncoated with a razor sharp cutting edge and mirror polish. Recommended for aluminum, plastics, non-ferrous and non-metals.

Can be used in all HV5HD bodies.  
Available in both shank, shell-mill and custom configurations.

#### Steel and Stainless Steel Applications

Description	51TA EDP# \$14.50 ea
HV5HD-016P-51TA-W	40018TA
HV5HD-032P-51TA-W	40028TA
HV5HD-062P-51TA-W	40038TA
HV5HD-125P-51TA-W	40048TA

**Grade 51TA:** The 51TA grade is TiAIN coated and features a SmoothEdge® hone. This wiper is ideal in Steel, Stainless, cast Iron and most ferrous alloys.



Ideal for producing finishes with low RA  
and excellent visual appearance.

Mil-Tec's HV5HD series comes in configurations for every application and work piece material.

HV5HD Shank Style	HV5HD Slotting
HV5HD Shell Mills	HV5HD Wipers
HD5.1 High Feed	HD5HD Diamond
HV5R Ramping	HV5HD Custom